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## Terrestrial Neutron-Induced Single Events in GaN

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### Abstract

We study the physical mechanisms of single event production in GaN wide-bandgap semiconductor subjected to atmospheric high-energy (> 1 MeV) neutron irradiation. The interactions of incident neutrons with the target material are investigated with Geant4 and the transport of the deposited charge simulated using our random-walk drift-diffusion (RWDD) modelling approach in a generic reversely biased bulk junction.

### 1. Introduction

There is a growing interest in gallium nitride (GaN) for applications in optoelectronic, high-power, high-temperature and high-frequency devices, due to its exceptional properties (with respect to silicon in particular) in terms of very high breakdown voltages, high electron mobility and saturation velocity. GaN is also a very hard mechanically stable wide bandgap semiconductor material, known to its robustness and stability in radiation environments; its interest for nuclear particle detection is essential [1-4]. More recent growing application markets (electrical cars, space and avionics) for which high reliability power electronics is needed has accentuated the importance of GaN-based microelectronics and technologies.

For terrestrial applications, the radiation response of GaN subjected to atmospheric neutrons has been little studied so far [5]. The aim of this work is precisely to investigate the physical mechanisms of single event production in GaN induced by high-energy (>1 MeV) neutrons in the atmosphere. Table 1 summarizes the main properties of GaN considered in this work. With respect to silicon, GaN exhibits a larger bandgap, density and e-h pair creation energy. In addition, and due to a difference in the nature of the target atoms (higher Z for Ga), these changes in physical key-parameters suggest that the neutron irradiation behavior of GaN with respect to silicon should be different, as shown in the following sections of the paper. Section 2 presents the detailed analysis of atmospheric

neutron-GaN interactions; section 3 investigates ion transport and energy transfer in GaN. Finally, section 4 explores the charge transport and diffusioncollection mechanism in a reversely biased bulk junction representative of the studied technology. These three steps cover all the physical mechanisms responsible of single-event production in GaN from nuclear interactions up to the creation of the resulting transient current pulse at the level of a reverselybiased collector contact at device level.

Table 1	
Main properties of GaN (300 K). Atomic number	31 (Ga), 7 (N)
	3.39
Bandgap	S.39 Wurtzite
Crystal structure	wurtzite
Density (g/cm <sup>3</sup> )	6.15
Atoms (/cm <sup>3</sup> )	8.9×10 <sup>22</sup>
	<sup>69</sup> Ga (60.1%)
Natural abundance	<sup>71</sup> Ga (39.9%)
	<sup>14</sup> N (99.6%)
	<sup>15</sup> N (0.4%)
Relative permittivity (static)	8.9
e-h pair creation energy (eV)	8.9
Electron mobility (cm <sup>2</sup> V <sup>-1</sup> s <sup>-1</sup> )	1000
Hole mobility (cm <sup>2</sup> V <sup>-1</sup> s <sup>-1</sup> )	30
Saturated electron drift velocity (cm/s)	3×10 <sup>7</sup>
Intrinsic carrier concentration	1×10 <sup>-10</sup>

(cm<sup>-3</sup>)

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#### 2. Interactions of atmospheric neutrons with GaN

#### 2.1. Simulation details

1cm<sup>2</sup>×20µm-thick of Α volume of stoichiometric GaN material was irradiated in normal incidence with 10<sup>8</sup> atmospheric neutrons (equivalent to 570 years at sea-level) in Geant4 simulations [6], considering the differential flux spectrum of neutrons (E> 1 MeV) measured by Gordon, Goldhagen et al. in Yorktown Heights [7] as the input distribution for the Geant4 general particle source [8]. The list of physical processes employed in simulation (Geant4 version 4.9.4 patch 01 [9]) is based on the standard package of physics lists QGSP BIC HP, as described in [5]. Output simulation results consist of a series of records describing all the neutron interaction events in the target material, including for each event the nature and the vertex coordinates of the interaction, the energy of the incident neutron, the resulting secondary products, their energies and emission direction vectors. A database posttreatment eliminates in the database all secondary particles not able to induce a single event, i.e. not able to deposit an electrical charge in the target material above a certain threshold quantity, fixed in previous studies at 1.8 fC [5,10,11]. Such eliminated particles include the less energetic recoils, all neutrons not interacting with the target and all  $\gamma$ photons,  $\pi^0$ , rare  $\pi^+$  and  $\pi^-$ ,  $e^+$ ,  $e^-$  and  $\eta$  particles. Note that the interaction events caused by secondary neutrons (in cascade) are considered in the database.

#### 2.2. Simulation results

atmospheric neutron-GaN The interaction database resulting from the interaction of 108 neutrons with a  $1 \text{cm}^2 \times 20 \mu\text{m}$ -thick GaN target contains 21.258 events, as detailed in Table 2. For comparison, the same information for a target in Si is indicated. Interactions of neutrons with atomic nuclei can be divided in two major mechanisms [12-13]: scattering (elastic, inelastic) and capture (or nonelastic). In the elastic scattering, the nature of the interacting particles is not modified; the recoil nucleus is then the same as the target nucleus (Ga or N in the present case). The inelastic scattering is similar to the elastic scattering except that the target nucleus undergoes an internal rearrangement into an excited state from which it eventually releases radiation. Instead of being scattered, an incident neutron may be absorbed or captured by a target material nucleus. Many reactions are possible, and a large variety of particles can be emitted. This type of interaction is also called non-elastic interaction. Table 2 gives the number and percentages of elastic,

### Table 2

Main properties of the computed atmospheric neutrons-		
GaN interaction database. The same metrics for bulk Si are		
also indicated for comparison (partially from [5]).		

GaN	Si
21,258	13,400
8,303 (39.1%)	7,918 (59.1%)
6,384 (30.0%)	2,084 (15.6%)
6,571 (30.9%)	3,398 (25.3%)
32,011	18,989
61,263	18,458
	61,263

inelastic and non-elastic interaction events; it also indicates the total number of secondaries (32,011 charged particles) considered in the following (i.e. able to induce SEE) and the number of light particles excluded (61,263 for GaN including 37,116 gamma photons and 23,938 secondary neutrons; 18,409 for Si, 11,451 gammas, 6,811 secondary neutrons). In the end, elastic + inelastic interactions represent for GaN 69.1 % of the total of the events present in the database (resp. 74.7% for Si); each interaction of these types produces a single Ga or N (resp. Si) recoil nucleus in the target. For GaN, a large majority (84%) of elastic interactions involve N nuclei (low-Z element), the remaining 16% are due to elastic scattering with Ga nuclei. On the contrary, inelastic scatterings are essentially due to interactions with Ga nuclei (93%), the remaining 7% being due to N. Concerning now non-elastic interactions, they represent 30.9% of the events for GaN (against 25.3% for Si); they produce two or more particles ranging from protons to C for n-N interactions and from proton to Zn for n-Ga events. Figure 1 shows the histogram as a function of the secondary product energy (left) and the distribution as a function of the incident neutron energy (right) for all secondaries produced in the 21,258 events recorded in the n-GaN database. Similarly, Fig. 2 shows the same graphics for the n-Si database. For GaN, five groups of secondaries have been defined as a function of their atomic number: Z=1 (7297 particles for GaN with 80% of protons, 15% of deuterons and 5% of tritons), Z=2 (3781 particles, 96%  $\alpha$ , 4% <sup>3</sup>He), Z=7 and Z=31 (N and Ga recoil nuclei, respectively) and other Z (ranging from 3 to 30, excluding 7).

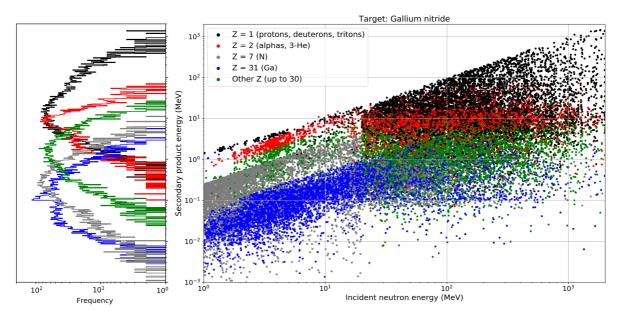


Fig. 1. Energy histogram as a function of the secondary product energy (left) and energy distribution as a function of the incident neutron energy (right) for all secondaries produced in the 21,258 events recorded in the n-GaN database.

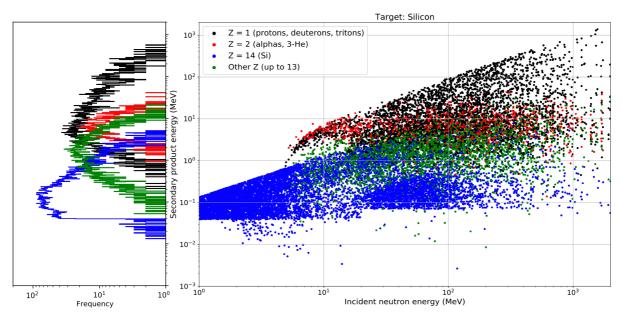


Fig. 2. Energy histogram as a function of the secondary product energy (left) and energy distribution as a function of the incident neutron energy (right) for all secondaries produced in the 13,400 events recorded in the n-Si database.

Figure 1 (right) shows that, contrary to silicon (Fig. 2 right), low energy atmospheric neutrons (from 1 to 10 MeV) induce in GaN a significant amount of low energy (E≤10 MeV) protons, alpha and other ions (B and C especially) produced in <sup>14</sup>N(n,p)<sup>14</sup>C and <sup>14</sup>N(n,\alpha)<sup>11</sup>B reactions. Compared with the silicon map, this excess of low energy products for GaN is well visible in the rectangular energy domain delimited by the values 1 and 10 MeV on the two axis.

For silicon, four groups of products are defined for comparison: Z = 1 (4462 particles, 89% alpha, 9% deuteron and 2% triton), Z = 2 (1131 particles, 95% alpha, 5% <sup>3</sup>He), Z = 14 (Si) and other Z ranging from 3 to 13. Energy histograms for these product groups are shown in Fig. 1 (left) for GaN and in Fig. 2 (left) for Si. These distributions evidence the larger numbers of products for all the groups related to GaN with respect to Si, notably for Z = 1 (mainly protons) and Z = 2 (mainly alphas).

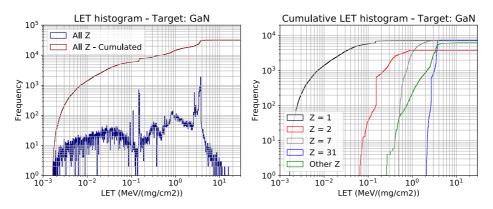


Fig. 3. LET histogram (left) and cumulated LET histogram for secondaries produced in GaN.

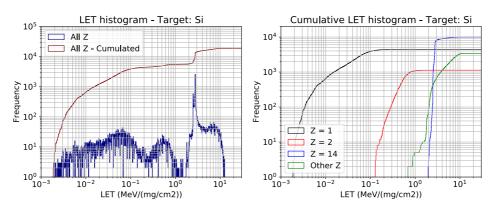


Fig. 4. LET histogram (left) and cumulated LET histogram for secondaries produced in Si.

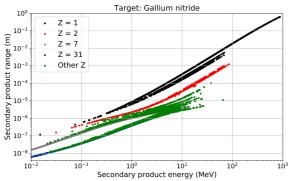


Fig. 5. Range distributions of all secondaries of the database produced in GaN.

#### 3. Ion transport in GaN and creation of e-h pairs

The SRIM (the Stopping and Range of Ions in Matter) [14] was used in this work to determine the initial LET and range in GaN of all secondary charged products of the database. A behavioral modeling of SRIM data [15] was also used to compute the profile of the electrical charge deposited along their tracks for results shown in Section 4, considering an average value of 8.9 eV for the creation of an e-h pair in bulk GaN.

Figures 3 and 4 show the energy distributions of the LET values for all the secondaries contained in the n-GaN and n-Si databases. From left histograms of Figs. 3 and 4, we can deduce that high LET particles above 1 MeV cm<sup>2</sup> mg<sup>-1</sup> are globally more numerous for GaN than for Si (+33%), as well for low LET values below 10<sup>-1</sup> MeV cm<sup>2</sup> mg<sup>-1</sup> (+50%). Between 10<sup>-1</sup> and 1 MeV/(mg/cm<sup>2</sup>), this increase is the most important, with a factor equal to ×4 for GaN with respect to Si. The cumulative histograms of Figs. 3 and 4 (right) show similar minimum LETs for the distributions of particles with Z = 1 (mainly protons) and for Ga and Si recoils. For Z = 2 and for other Z, this minimum LET is clearly below for GaN with respect to Si.

Figure 5 shows the range distributions of all secondaries produced in GaN. For Z = 1, three distinct branches for proton, deuteron and triton are well visible; also, the two branches for Z = 2 (alpha particles and <sup>3</sup>He) and for some isotopes of different ions (other Z). Due to the higher density of GaN bulk material with respect to Si (factor ×2.6), particle ranges are shorter in GaN than in Si by a factor ~2. A 5 MeV alpha particle will have a range of 25 µm in Si and only 12 µm in GaN, as illustrated by the particle energy loss profiles shown in Fig. 6.

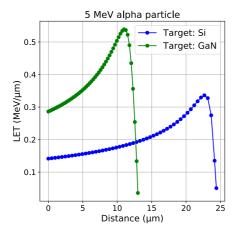


Fig. 6. Energy loss of an alpha particle of 5 MeV in Si and in GaN.

# 4. Single-Event Transient (SET) production in a reversely-biased junction

#### 4.1. Simulation approach

In this last section, we use the random-drift diffusion (RWDD) approach to compute single-event transients in an abrupt p-n junction in order to compare the magnitudes of single event transient currents in GaN with the ones obtained in a similar Si structure with the same ions.

For memory, the RWDD model [16-17] is based on a simplified transport equation reduced to 3D spherical charge carrier diffusion and electric field induced drift. The diffusive process is modeled using a random-walk algorithm whereas the drift-induced motion is directly evaluated from the electrical field developed in the space charge region of the collecting structure. Considering a charge packet initially at the position (x, y, z) at time t, its new position at time t+ $\delta$ t is given by (x+ $\delta$ y, y+ $\delta$ y, z+ $\delta$ z) with:

$$\begin{cases} \delta x = N_1 \times (D\delta t)^{1/2} + E_x \times \mu \delta t \\ \delta y = N_2 \times (D\delta t)^{1/2} + E_y \times \mu \delta t \\ \delta z = N_3 \times (D\delta t)^{1/2} + E_z \times \mu \delta t \end{cases}$$
(1)

where  $N_1$ ,  $N_2$  and  $N_3$  are three independent normal random numbers, D is the diffusion coefficient,  $\mu$  is the carrier mobility, and  $\mathbf{E}(E_x, E_y, E_z)$  is the electric field vector at the corresponding position and time. The transient current at the collecting node is directly computed from the carrier flux extracted by the contact [16], after eliminating a certain number of carriers during transport due to recombination processes. The "granular" nature of this approach (charge packets) explains the stochastic fluctuations observed on current pulses (see section 4.2).

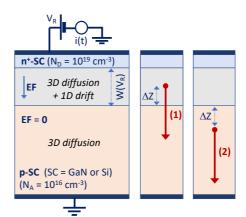


Fig. 7. Schematic representation of the reversely-biased p-n junction in GaN or Si and definition of the two positions for the passage of the alpha particle in the structure. W is the width of the space charge region.

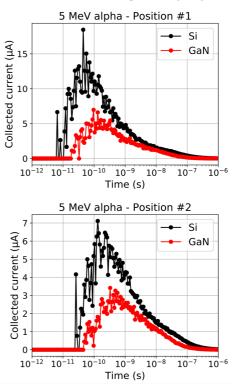


Fig. 8. Single event transient currents resulting from the passage of a 5 MeV alpha particle in the positions #1 and #2 for Si and GaN.

(

#### 4.2. Simulation results

We considered an abrupt p-n junction, shown in Fig. 7 (left), with values of acceptor and donor concentrations, respectively  $N_A = 10^{16}$  cm<sup>-3</sup> and  $N_D = 10^{19}$  cm<sup>-3</sup> compatible with both Si and GaN technologies [4]. Simulations have been performed for the same reverse bias condition ( $V_R = 2V$ ), also considering the same minority carrier lifetime for GaN and Si ( $10^{-8}$  s) [4].

Table 3
Relative variations of several quantities evaluated for GaN
with respect to Si

with respect to 51.	
Evaluated or given quantities	Relative variation
e-h pair energy creation	÷2.47
Electron mobility	÷1.45
Minority carrier lifetime	≈1 (by default)
Electric field in the space charge region of the junction	×1.56

A 5 MeV alpha particle was emitted from two different locations in vertical direction, as schematized in Fig. 7 (with  $\Delta z = 0.2 \ \mu m$  in this case). The corresponding single event transients for both GaN and Si materials are shown in Fig. 8. From this example and from other simulation data with other ions and energies (not shown), we can deduce that GaN transients are 2 to 3 times lower in intensity (maximum current). This reduction factor depends on the dominant mechanism (drift - position #1 or diffusion - position #2) controlling the pulse formation and is due to the combined variations of different material or electrical parameters given in Table 3. Then, the large value for e-h pair creation in GaN (8.9 eV) with respect to silicon (3.6 eV) combined with a lower mobility and a higher electric field in the junction leads to a current transient peak reduced by a factor of approximatively 2.3 in GaN with respect to Si for the same incident ion and Such synergies between energy. physical mechanisms involved in SET generation should be more deeply investigated in future dedicated studies.

#### 5. Conclusions

Our simulation results clearly show that, on one hand, the number of interactions between atmospheric neutrons and GaN is clearly much higher than with Si. All types of interactions events are concerned: elastic scatterings (+5% with respect to Si), inelastic scatterings (+206%) and non-elastic events (+93%). Moreover, the numbers of protons and alpha particles produced in n-GaN interactions are also more important than for n-Si, respectively +45% and +237%. On the other hand, single event pulse formation in a collecting junction shows a reduction in intensity by a factor 2-3 for GaN with respect to Si, due to the combination of several material and electrical parameter with large differences between the two materials, primarily the e-h pair creation energy and carrier mobility. Taking into account these two main results, our results suggests that the SER due to atmospheric neutrons in GaN devices or circuits would be not necessarily higher (due to the increased number of interactions) or lower (due to the reduction of SET amplitudes) than in Si. Quantitative studies on given circuit architectures on GaN should allow us to determine the exact level of the SER in future works to come.

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